



Assembly Guide F15542\_FLORENCE-3R-IP-Z90

1. Insert Silicone sealant into bottom of FLORENCE-3R-IP-Z90 lens
2. Set lens and silicone sealant on top of PCB
3. Fasten lens to heatsink with 14pcs of M3 screws

Screw type DIN 7985 M3, Max torque 0.6Nm

Tolerances if not otherwise shown  
According to DIN ISO 2768-1  
Linear measures:  
Up to 30mm class M, otherwise class C.  
According to DIN ISO 2768-2  
Form and position: class L

**LEDiL** Ledil Oy  
Salorankatu 10  
FIN 24240 SALO  
Finland

THIRD ANGLE PROJECTION:

DRAWING TITLE  
**FLORENCE-3R-IP-Z90**

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SIZE	PART NUMBER		
A2	FS15626		
SCALE	1:1	WEIGHT	g
			SHEET 1/1